

SAFETY DATA SHEET


FOR

Liquefied Petroleum Gas (LPG)

1. IDENTIFICATION: PRODUCT IDENTIFIER AND CHEMICAL IDENTITY

Product Name	Liquefied Petroleum Gas (LPG)
Proper Shipping Name	Petroleum Gases, Liquefied
Other Names	LPG, LP Gas, Propane, Butane, AutoGas
Uses	As an energy source in the residential, commercial and automotive markets. A feedstock for the petrochemical industry and as a refrigerant.
Supplier Name	W & H Pty Ltd A.C.N. 008 055 703 t/as CASGAS
Address	245 Smith Street, Naracoorte SA 5271 PO Box 576, Naracoorte SA 5271 AUSTRALIA
Telephone	(08) 8762 1011
Fax	(08) 8762 1285
Website	www.CASGAS.com.au
Emergency	000 Police or Fire Brigade

2. HAZARDS IDENTIFICATION

GHS Classifications	Flammable Gases: CATEGORY 1 Gases Under Pressure: Liquefied Gas
Pictograms	
Signal Word	DANGER
Hazard Statements	H220 - Extremely flammable gas H280 - Contains gas under pressure; may explode if heated
Prevention Response	P210 - Keep away from heat/sparks/open flames/hot sources. No smoking. P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely. P381 - Eliminate all ignition sources if safe to do so.
Storage Other Hazards	P410 + P403. Store in a well-ventilated space. High levels of exposure can lead to asphyxiation and fatal arrhythmia. Refer to Section 11 of the SDS.

3. COMPOSITION / INFORMATION ON INGREDIENTS

	Propane Proportion:	Butane Proportion:	AutoGas Proportion:	CAS Number:
LPG:				68476 – 85 – 7
Propane:	40 – 99%	<5%	40 – 99%	0074 – 98 – 6
Propene:	<60%	<5%	<20%	115 – 07 – 1
n-Butane, iso-Butane:	<7.5%	90 – 99%	<50%	106 – 97 – 8, 75 – 28 – 5
Ethane:	<5%	<5%	<5%	74 – 84 – 0
Ethyl Mercaptan (Odourant):	25 ppm	25 ppm	25 ppm	75 – 08 – 1

4. FIRST AID MEASURES

In all cases seek medical attention

Eye	Treatment for cold burns: Immediately flush with room-temperature water or with sterile saline solution. Hold eyelids apart and irrigate for 15 minutes. Seek urgent medical attention.
Inhalation	Remove from area of exposure immediately. Be aware of possible explosive atmospheres. If victim is not breathing apply artificial respiration and seek urgent medical attention. Give oxygen if available. Keep warm and rested.
Skin	For cold burns: Immediately soak all clothing over the affected area and flush or soak affected skin with room-temperature to warm water (40 C max.) for a minimum of 15 minutes. For large burns, immerse the affected area in room-temperature to warm water (40 C max.) for a minimum of 15 minutes. For hot burns: Immediately soak all clothing over the affected area and flush or soak affected skin with room-temperature water only for a minimum of 15 minutes. For large burns, immerse the affected area in room-temperature water only for a minimum of 15 minutes. For both hot and cold burns: If required, cover the affected area with clean wet dressing or cloth and keep the dressing or cloth dripping wet with water until medical attention is obtained. DO NOT attempt to remove any clothing which has adhered to the skin. DO NOT apply any form of direct heat to any affected area. DO NOT apply any creams or lotions to any affected areas. Seek immediate medical attention for all burns, hot or cold.
Ingestion	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor. Ingestion is considered unlikely due to product form.
Symptoms	In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. In low concentrations may cause narcotic effects. Symptoms may include dizziness, headache, nausea and loss of coordination. Direct contact with the liquefied gas or escaping compressed gas may cause cold burns.
Medical Attention & Special Treatment	Treat symptomatically. Severe inhalation over exposure may sensitise the heart to catecholamine induced arrhythmias. Do not administer catecholamines to an overexposed person.

5. FIRE FIGHTING MEASURES

Extinguishing	<p>Evacuate the area of persons not directly involved in fighting the fire.</p> <p>Stop flow of gas if safe to do so, by closing valves or by activating the Emergency Shutdown (ESD) System.</p> <p>If the gas source cannot be isolated, <u>do NOT extinguish the flame</u>, since re-ignition of spilled gas (flash) could occur.</p> <p>Drench and cool cylinders or vessels with water spray from a protected area at a safe distance.</p> <p>If it is absolutely necessary to extinguish the flame, use only a dry chemical powder extinguisher.</p> <p>Carbon oxides (CO, CO₂) fumes may be produced should burning occur especially within an enclosed space. Fumes may be hazardous to personnel.</p> <p>Fire fighters should wear full protective clothing and be aware of the risk of possible explosion (ignition of spilled LPG, especially in a confined space).</p> <p>Flashback may occur along a vapour trail. Breathing apparatus is required in confined spaces.</p> <p>Where possible, remove cool cylinders from the path of the fire.</p> <p>Do not re-use a fire-exposed vessel or cylinder as heat damaged cylinders or vessels may have developed leaks in attached fittings. Seek advice from the supplier.</p>
Specific Hazards	<p>Highly flammable.</p> <p>Heating to decomposition produces acrid smoke and irritating fumes.</p> <p>Product will add fuel to a fire.</p> <p>Eliminate all ignition sources including cigarettes, open flames, spark producing switches / tools, heaters, naked lights, pilot lights, mobile phones etc. when handling.</p>
Precautions for Fire Fighters	<p>Highly flammable.</p> <p>Temperatures in a fire may cause cylinders or pressure vessels to rupture (BLEVE) and pressure relief devices to be activated (venting of LPG vapour to atmosphere, forming flammable clouds of air-gas mixture).</p> <p>Cool cylinders and vessels exposed to fire by applying water from a protected location and with water spray directing spray primarily onto the upper surface.</p> <p>Do not approach any LPG cylinder or vessel suspected of being hot.</p>
Hazchem Code	2YE

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	<p>If a tank or cylinder is leaking, eliminate all potential ignition sources (electrical equipment and tools, open flames / burners and cigarettes), evacuate area of personnel and activate the emergency shutdown system where fitted.</p> <p>If safe to do so, hose the leaking tank or cylinder with water using a spray to dissipate the vapour.</p> <p>Contact the Emergency Services, and CASGAS on 0419 641 041.</p> <p>See Section 7 for more detail.</p> <p>For a small cylinder which is leaking, move the cylinder to an open area by carrying upright, evacuate the area of personnel, and spray the cylinder with water to dissipate the vapour.</p> <p>Contact the Emergency Services, and CASGAS on 0419 641 041.</p> <p>Never leave or move a leaking cylinder into a confined space (building, shed or vehicle) as vapour will collect in the confined space, creating several hazards.</p> <p>See Section 7 for more detail.</p>
Environmental precautions	<p>As this product has a very low flash point, any spillage or leak is a fire and / or explosion hazard.</p> <p>If a leak has not ignited, stop gas flow, isolate sources of ignition and evacuate personnel.</p> <p>Ensure good ventilation.</p> <p>Liquid leaks generate large volumes of heavier than air flammable vapour which may travel to remote sources of ignition (e.g. along drainage systems).</p>

Where appropriate, use water spray to disperse the gas or vapour and to protect personnel attempting to stop leakage.
Vapour may collect in any confined space.

Methods of containment and cleaning up Stop the flow of material, if this is without risk. If the leak cannot be stopped and the cylinder can be moved, move the cylinder to a safe and well-ventilated area, and allow to discharge.
Keep area evacuated of all personnel and free from ignition sources until any leaked or spilled liquid has evaporated. LPG is unlikely to contaminate water or soil.

7. HANDLING AND STORAGE

Precautions for Safe Handling Avoid inhalation of vapour.
Avoid contact with liquid and cold storage containers.
Avoid contact with eyes.
When handling cylinders wear protective footwear and suitable gloves.
Always ensure that cylinders are within test date, are fit for use and are leak checked prior to use.
Check for leaks by sound and smell and by locating with soapy water or with approved detection devices.
LPG liquid leaks may cause freezing and visible ice formation around the location of the leak.
Ice formation is to be encouraged as it may reduce the severity of a liquid leak by obstructing the flow before the leak is isolated. (A very fine water mist delivered from a safe distance will promote ice formation around a liquid leak).
Do not fill dented, gouged or rusty LPG cylinders vessels (refer AS 2337.1).
Fill cylinders to 80% fill level (ullage tube via decanting or mass via mechanical filling).
The maximum fill level for vessels is dependent upon their size and location as detailed in AS/NZS 1596.
Use only equipment and pipework designed and approved (where applicable) for LPG as applications.
Ensure that cylinders cannot be struck by vehicles or by dropped or rolled objects, etc.
Class 2.1 Flammable Gas products may only be loaded in the same vehicle or packed in the same freight container with the classes of products as permitted in the ADG Code (see references).
Cylinders shall only be transported in an upright, secure position in accordance with the National Road Transport Commission Load Restraint Guide.
Cylinders must not be dropped or impacted.

Conditions for Safe Storage Store and use only in vessels or cylinders designed for LPG service.
Store and dispense LPG only in well ventilated areas away from heat and sources of ignition. Do not store in unventilated buildings.
Do not transport in unventilated vehicle compartments.
Do not enter storage vessels. If entry to a vessel is necessary, contact the supplier.
Cylinders and vessels must be properly labelled. Do not remove warning labels.
LPG cylinders shall be stored in accordance with the requirements of AS/NZS 1596 and AS 4332.
Do not store in pits and basements where vapour may collect.
Store cylinders securely in an upright position. Note: forklift cylinders may be stored horizontally.
Store away from incompatible materials, particularly oxidising agents. Check vessels and cylinders are clearly labelled.
Do not contaminate cylinders or vessels with other products.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Standards	Ingredient Name	Occupational Exposure Limits
	LPG	NOHSC TWA: 1000 ppm 8 hour(s)
	Butane	NOHSC TWA: 1900 mg/m ³ 8 hour(s) TWA: 800 ppm 8 hour(s)
	Propane	ACGIH TLV TWA: 1000 ppm 8 hour(s)
	Propene	ACGIH TLV TWA: 500 ppm 8 hour(s)
Engineering controls	Avoid inhalation. Use in well ventilated areas. In poorly ventilated areas where flammable vapours may accumulate, mechanical explosion proof extraction ventilation is recommended. Do not enter confined areas (e.g. tanks). Contact the supplier.	
PPE:		
Eye & face protection	Wear safety goggles or face shield.	
Skin protection	Wear impervious and insulating gloves to prevent cold burns and frostbite. Wear coverall clothing of the anti-static, low flame spread type. When handling cylinders, wear protective footwear.	
Respiratory protection	Where an inhalation risk exists, wear a Self-Contained Breathing Apparatus or Airline Respirator.	

9. PHYSICAL AND CHEMICAL PROPERTIES

PROPERTY	PROPANE		BUTANE	
Appearance	Colourless Gas		Colourless Gas	
Odour	Characteristic Odour⁽¹⁾		Characteristic Odour⁽¹⁾	
Odour Threshold	>5000 ppm		>5000 ppm	
Chemical Formula	C₃H₈		C₄H₁₀	
Molecular Weight	44.1		58.1	
Boiling Point	-42°C		-0.5°C	
Vapour Pressure at 40°C	1530 kPa (max)		520 kPa (max)	
	Liquid at 15°C	Gas at 101 kPa & 15°C	Liquid at 15°C	Gas at 101 kPa & 15°C
Density (kg/m ³)	510	1.86	568	2.47
Relative Density: water = 1.0 air = 1.0	0.510	1.53	0.568	2.00
Litres/tonne	1961	536000	1760	405000
m ³ /tonne	1.961	536	1.760	405
m ³ /m ³ of liquid	1.000	274	1.000	235
Specific heat of liquid (kJ/kg°C)	2.512		2.386	
Latent heat of vapourisation (MJ/m ³)	232		239	
(MJ/kg = GJ/t)	0.358		0.372	
Heat combustion (MJ/m ³)	25000		28800	
(MJ/kg = GJ/t)	50.1		49.47	
Volume of air (m ³) needed to burn 1m ³ of gas	23.7		31.0	
Flash point	-104°C		-60°C	
Auto-ignition temp.	450°C		372°C	
Max. flame temp.	1970°C		1990°C	
Flammability	Extremely flammable		Extremely flammable	
Limits of flammability in air (% by vol): upper %	9.6		8.6	
lower %	2.4		1.9	
Other Properties:	Solubility (water): 0.07cm ³ / cm ³			
Other name/numbers:	LPG	UN 1075		
	Propane	UN 1978		
	Butane	UN 1011		
	IsoButane	UN 1969		

1) An odourant is added to LPG to assist in detection of LPG vapour.

In Australia, Ethyl Mercaptan is used as the odourant, which gives the LPG vapour a persistent and unpleasant smell of rotten cabbages, making LPG detectable by smell at levels well below the Lower Explosive Limit (LEL).

10. STABILITY AND REACTIVITY

Reactivity	Extremely flammable. Reacts violently with oxidising agents.
Chemical stability	Stable under recommended conditions of storage.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources.
Incompatible materials	Incompatible with oxidising agents, acids, heat and ignition sources. Do not use natural rubber flexible hoses. Also incompatible (potentially violently) with oxygen, halogens and metal halides.
Hazardous decomposition products	Heating to decomposition produces acrid smoke and irritating fumes.

11. TOXICOLOGICAL INFORMATION

Acute toxicity	Non toxic.
Skin corrosion/irritation	Non irritating. Contact with evaporating liquid or super-cold vessels or pipes may result in frost-bite with severe tissue injury.
Serious eye damage/irritation	Non irritating. Direct contact with evaporating liquid may result in severe cold burns with possible permanent tissue damage.
Respiratory or skin sensitisation	Not classified as causing skin or respiratory sensitisation.
Germ cell mutagenicity	Not classified as a mutagen.
Carcinogenicity	Not classified as a carcinogen.
Reproductive toxicity	Not classified as a reproductive toxin.
Specific Target Organ Toxicity (STOT) – single exposure	Asphyxiant gas. Symptoms of exposure are directly related to displacement of oxygen from air. Low vapour concentrations may cause nausea, dizziness, headaches and drowsiness. High vapour concentrations may produce symptoms of oxygen deficiency which, coupled with central nervous system depression, may lead to rapid loss of consciousness, asphyxiation and fatal arrhythmia. May have a narcotic effect if high concentrations of vapour are inhaled.
Specific Target Organ Toxicity (STOT) – multiple exposure	Not classified as causing organ effects from repeated exposure.
Aspiration hazard	Not classified as an aspiration hazard.

12. ECOLOGICAL INFORMATION

Eco Toxicity	Not toxic to flora, fauna or soil organisms. Will not cause long term adverse effects in the environment and is not dangerous to the ozone layer.
Persistence / Degradability	Unlikely to cause long term adverse effects in the environment.
Bio-accumulative potential	This material is not expected to bio-accumulate.
Mobility	Spillages are unlikely to penetrate the soil. The product is likely to volatilise rapidly into the air.
Other Ecological Information	Unlikely to cause long term effects in the aquatic environment.

13. DISPOSAL CONSIDERATIONS

Disposal methods	Cylinders should be returned to the manufacturer or supplier for disposal. Hazard warning labels are a guide to the safe handling of empty packaging and should not be removed. LPG cylinders or vessels should never be inadvertently disposed of in any land fill facility without being rendered visually and physically unusable before disposal. Warning: 'empty' tanks or cylinders can sometimes retain residue (LPG liquid and / vapour) and can be dangerous. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL OR GRIND ANY CYLINDER OR TANK. DO NOT EXPOSE ANY CYLINDER OR TANK TO HEAT, FLAME, SPARKS AND OTHER SOURCES OF IGNITION. IGNITION OF LIQUID OR VAPOURS, INCLUDING RESIDUES, MAY CAUSE A FLASH OR EXPLOSION, RESULTING IN INJURY OR DEATH AND PROPERTY DAMAGE.
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14. TRANSPORT INFORMATION

UN Number	1075
Proper Shipping Name	PETROLEUM GASES, LIQUEFIED
Transport Hazard Class	2.1
Packing Group	None Allocated
Subsidiary Risk(s)	None Allocated
Environmental hazards for Transport Purposes	No
Special precautions for user	Do not transport with dangerous goods of Class 1, 3, 4, 5 and 7. Refer to ADG Code for detailed and specific restrictions.
Additional information	Transport of LPG is controlled in accordance with the requirements of the ADG Code and the National Transport Commission Load Restraint Guide.
Hazchem Code	See Section 5

15. REGULATORY INFORMATION

AICS All chemicals listed on the Australian Inventory of Chemical Substances (AICS).

Poison Schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Principal Retail Centres

Naracoorte CASTEC Rural Supplies
245 Smith Street
Naracoorte SA 5271
Phone: (08) 8762 0266
Fax: (08) 8762 0277

Mount Gambier CASTEC Rural Supplies
1 Pinaceae Court
Mount Gambier SA5290
Phone: (08) 8723 3744
Fax: (08) 8723 3755

Penola CASTEC Rural Supplies
74 Church Street
Penola SA 5277
Phone: (08) 8737 3333
Fax: (08) 8737 3888

Kingston SE CASTEC Rural Supplies
Lot 12 Railway Terrace
Kingston SE SA 5275
Phone: (08) 8767 2499
Fax: (08) 8767 2699

Lucindale CASTEC Rural Supplies
29 Musgrave Avenue
Lucindale SA 5272
Phone: (08) 8766 2345
Fax (08) 8766 2405

Abbreviations ACGIH = American Conference of Governmental Industrial Hygienists

ADG Code = Australian Code for the Transport of Dangerous Goods by Road and Rail

CAS Number = Chemical Abstracts Service Registry Number

GHS = Globally Harmonised System of Classifying and Labelling of Chemicals (published by the United Nations)

HAZCHEM Code = Emergency action code of numbers and letters which gives information to emergency services

NOHSC = National Occupational Health & Safety Commission, Australia

ppm = Parts Per Million

SDS = Safety Data Sheet

TLV = Threshold Limit Value

TWA = Time Weighted Average

STEL = Short-Term Exposure Limit

UN Number = United Nations Number, a four-digit number assigned by the United Nations Committee of Experts on the Transport of Dangerous Goods

Revision History Updated January 2024
Revision number 2 (including original as number 1)